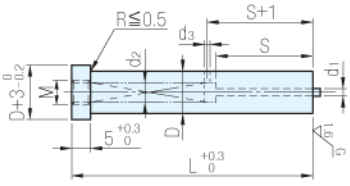
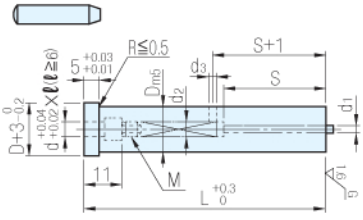
RoHS



基本頂料型沖頭

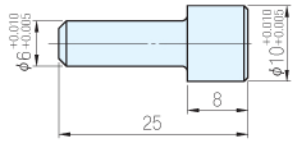
DKPIT、W-DKPIT、DKPIXT、W-DKPIXT無d3(橫向孔)

Catalog No. Dm5	Catalog No. D +0.005 0	材質	硬度
PIT	W-PIT	D4~6 相當於SKH51	61~64HRC
彈簧加強型 PIXT	W-PIXT		
PITD	W-PITD		
PIVT	W-PIVT	D8~25 相當於SKD11	60~63HRC
彈簧加強型 PIVXT	W-PIVXT		
PIKT	W-PIKT		
DKPIT	W-DKPIT		
彈簧加強型 DKPIXT	W-DKPIXT		
SIT	W-SIT	粉末高速鋼	64~67HRC
彈簧加強型 SIXT	W-SIXT		
SITD	W-SITD		



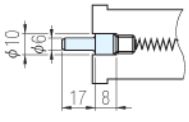
基本型定位銷孔頂料型沖頭
PIT-E、PIXT-E、PIVT-E、PIVXT-E

D	d	材質	硬度	附件
10~32	6	相當於SKD11	60~63HRC	D10~32→NP6-25
38、45	10			D38、45→PIT-ENP



D38、45用定位銷
PIT-ENP

材質	硬度
SUJ2	58HRC



Catalog No.
PIT-ENP

頂料銷直徑	d1 (孔徑)	d2	d3	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
0.35	0.4	2.1	1.0	13	2.5	(Dm5) PIT SIT 彈簧加強型 PIXT SIXT (D +0.005 0) W-PIT W-SIT 彈簧加強型 W-PIXT W-SIXT	(4)	40 ~ 80
0.65	0.7			20			(5)	(40)~ 80
0.65	0.7	2.6		20	3		(6)	
1.0	1.1	3.4	1.5	27	4		8	(40)~100
1.4	1.5	4.4		28	5		10	
1.7	1.8						13	
2.7	2.8			36			16	(40)(50)~100
							20	
							25	

・L(40)→φD5~13=S15、φD16~25=S17　・L(50)→φD16~25=S24
・D(4)(5)(6)只PIT、SIT、W-PIT、W-SIT適用

頂料銷直徑	d1 (孔徑)	d2	d3	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
0.35	0.4	2.1	1.0	20	2.5	(Dm5) PITD SITD (D +0.005 0) W-PITD W-SITD	4	50~80

頂料銷直徑	d1 (孔徑)	d2	d3	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
0.65	0.7	2.1	1.0	32	2.5	(Dm5) PIVT 彈簧加強型 PIVXT (D +0.005 0) W-PIVT 彈簧加強型 W-PIVXT	(5)	60~ 80
0.65	0.7	2.6			3		(6)	
1.0	1.1	3.4	1.5	40	4		8	70~100
1.4	1.5	4.4			5		10	
1.7	1.8						13	
2.7	2.8			50			16	80~100
							20	
							25	

・D(5)(6)只PIVT、W-PIVT適用

頂料銷直徑	d1 (孔徑)	d2	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
0.65	0.7	2.1	32	2.5	(Dm5) DKPIT 彈簧加強型 DKPIXT (D +0.005 0) W-DKPIT 彈簧加強型 W-DKPIXT	(5)	(50)~ 80
0.65	0.7	2.6		3		(6)	
1.0	1.1	3.4	40	4		8	60 ~100
1.4	1.5	4.4		5		10	
1.7	1.8					13	
2.7	2.8		50			16	70 ~100
						20	
						25	

・L(50)→S=30　・D(5)(6)只DKPIT、W-DKPIT適用

頂料銷直徑	d1 (孔徑)	d2	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
2.7	2.8	4.4	27	5	(Dm5) PIKT (D +0.005 0) W-PIKT	8	(50)~100
			28			10	
4.0	4.2	6.9		8		13	
			36			16	
6.0	6.2	8.7		10		20	
						25	

・L(50)→φD16~25=S24

頂料銷直徑	d1 (孔徑)	d2	d3	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
1.4	1.5	4.4	1.5	28	5	PIT-E 彈簧加強型 PIXT-E	10	60 ~120
1.7	1.8						13	
2.7	2.8			36			16	(60)~120
							20	
							25	
							32	
4.0	4.2	6.9		37	8		(38)	
							(45)	

・L(60)→φD16~45=S24　・D(38)(45)只PIT-E適用

頂料銷直徑	d1 (孔徑)	d2	d3	S	M	Catalog No. TYPE	Catalog No. D	指定單位10mm L
1.4	1.5	4.4	1.5	40	5	PIVT-E 彈簧加強型 PIVXT-E	10	100~120
1.7	1.8						13	
2.7	2.8			50			16	100~120
							20	
							25	
							32	